Safety Data Sheet

Issue Date: 23-July-2015 Revision Date: 23-July-2015 Version 1

1. IDENTIFICATION

Product Identifier

Product Name DRILLCO FOAMY Drilling & Tapping Fluid (AEROSOL)

Other means of identification

SDS#

Item# TDF-20

UN/ID No UN1950

Recommended use of the chemical and restrictions on use

Recommended Use Tapping and drilling metal.

Details of the supplier of the safety data sheet

Supplier Address

DRILLCO CUTTING TOOLS 1311 South Choctaw Drive Baton Rouge, LA 70815

Emergency Telephone Number

Company Phone Number 800-851-3821

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid in an aerosol Physical State Aerosol Odor Slight; Petroleum

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Flammable Aerosol	Category 1

Hazards Not Otherwise Classified (HNOC)

Pressurized container: May burst if heated

Signal Word DANGER

Hazard Statements

Extremely flammable aerosol Contains gas under pressure: May explode if heated Harmful if inhaled



Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area

Keep away from heat/sparks/open flames/hot surfaces. — No smoking

Do not spray on an open flame or other ignition source

Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Response

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Immediately call a poison center or doctor/physician

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

Do not induce vomiting

Precautionary Statements - Storage

Store locked up

Protect form sunlight. Do not store at temperatures above 120°F. Store in a well-ventilated place

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity

50-60% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Chlorinated paraffin (C14-17)	61788-76-9	20-30
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	20-30
Propane	74-98-6	10-20

^{**}If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Flush immediately with copious amounts of water for 15 minutes. If irritation persists, see

physician.

Skin Contact Wash contact areas with soap and water. Remove contaminated clothing. Launder

contaminated clothing before reuse. If skin irritation persists, call a physician.

Inhalation Remove from further exposure. For those providing assistance, avoid exposure to yourself

or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth

resuscitation.

Ingestion Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk

of aspiration. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms May cause eye, skin and respiratory tract irritation. May include redness, drying and

cracking of skin.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Pressurized container: May burst if heated.

Hazardous Combustion Products Smoke, Fume, Incomplete combustion products, Oxides of carbon.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways,

sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or

other non-combustible material.

Methods for Clean-Up

Use clean non-sparking tools to collect absorbed material. Sweep up absorbed material

and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in

accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response

Center can be reached at (800) 424-8802.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Wash face, hands,

and any exposed skin thoroughly after handling. Use only with adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Do not puncture or incinerate cans. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store

at temperatures above 120°F.

Incompatible Materials Oxidizing agents. Strong acids. Strong alkalis.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines Petroleum oil has an ACGIH TLV-TWA of 5 mg/m³ 8 hours (mist). NIOSH STEL 10 mg/m³

15 minutes.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Propane	TWA: 1000 ppm	TWA: 1000 ppm	IDLH: 2100 ppm
74-98-6		TWA: 1800 mg/m ³	TWA: 1000 ppm
		(vacated) TWA: 1000 ppm	TWA: 1800 mg/m ³
		(vacated) TWA: 1800 mg/m ³	_

Appropriate engineering controls

Engineering Controls Ventilation must be adequate to maintain the ambient workplace atmosphere below the

exposure limit(s) outlined in the SDS. Maintain eye wash fountain and quick-drench

facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection Impervious gloves such as neoprene or solvex can be used.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before

eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before

(Air=1)

reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State Aerosol

Appearance Clear liquid in an aerosol Odor Slight; Petroleum Color Clear **Odor Threshold** Not determined

Property Values Remarks • Method

pН

Not determined

Melting Point/Freezing Point Not determined **Boiling Point/Boiling Range** 100 °C / > 212 °F

Flash Point 235 °C / > 455 °F

Bulk Fluid-Non-Aerosol (PMCC) > (butyl acetate = 1)

Evaporation Rate 1.0

Flammability (Solid, Gas) Not determined **Upper Flammability Limits** Not determined **Lower Flammability Limit** Not determined **Vapor Pressure** Not determined

Vapor Density < 5.0

Specific Gravity 0.894 Aerosol / 1.04 Bulk

Water Solubility Nil

Solubility in other solvents Not determined **Partition Coefficient** Not determined **Auto-ignition Temperature** Not determined **Decomposition Temperature** Not determined

Explosive Properties Not determined Oxidizing Properties Not determined

10. STABILITY AND REACTIVITY

Reactivity Not reactive under normal conditions

<u>Chemical Stability</u> Stable under recommended storage conditions.

<u>Possibility of Hazardous Reactions</u> None under normal processing.

<u>Conditions to Avoid</u> Incompatible Materials.

Incompatible Materials Oxidizing agents. Strong acids. Strong alkalis.

Hazardous Decomposition Products

Thermal decomposition and combustion are not expected to occur except under extreme

conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact May cause temporary irritation on eye contact.

Skin Contact Prolonged contact may cause redness and irritation.

Inhalation Harmful if inhaled. May cause irritation to the mucous membranes and upper respiratory

tract.

Ingestion May be fatal if swallowed and enters airways. May cause gastrointestinal irritation, nausea,

diarrhea, and vomiting.

Component Information

Chemical Name		Oral LD50	Dermal LD50	Inhalation LC50
Petroleum distillates	, hydrotreated	> 5000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5 mg/L (Rat) 4 h
heavy naphthenic	64742-52-5			
Propane	74-98-6	-	-	= 658 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity The classification as a carcinogen need not apply if it can be shown that the substance

contains less than 3 % DMSO extract as measured by IP 346.

Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity Not determined

Unknown Acute Toxicity 50-60% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity An environmental hazard cannot be excluded in the event of unprofessional handling or

disposal.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
Petrolium distillates, hydrotreated		5000: 96 h Oncorhynchus	microorganisms	1000: 48 h Daphnia
heavy naphthenic , CAS# 64742-52-5		mykiss mg/L LC50		magna mg/L EC50

<u>Persistence/Degradability</u> Not determined.

Bioaccumulation Not determined.

Mobility

Chemical Name	Partition Coefficient	
Propane 74-98-6	2.3	

Other Adverse Effects Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and

regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including

exemptions and special circumstances.

DOT (each not exceeding 1 L capacity)

UN/ID No UN1950

Proper Shipping Name Aerosols, flammable

Hazard Class 2.1

IATA

UN/ID No UN1950

Proper Shipping Name Aerosols, flammable

Hazard Class 2.1

IMDG

UN/ID No UN1950

Proper Shipping Name Aerosols, flammable

Hazard Class 2.1

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Chlorinated paraffin (C14-17)	Present	Χ		Present	Present	Present	Χ	Present	Χ	Χ
Petroleum distillates, hydrotreated heavy naph	Present	Х		Present		Present	Х	Present	Х	Х
Propane	Present	Х		Present		Present	Х	Present	Χ	Χ

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories

Acute Health Hazard

Yes

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Propane 74-98-6	X	X	X

16. OTHER INFORMATION

NFPA	Health Hazards	Flammability	Instability	Special Hazards
	1	3	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	3	0	Not determined

Issue Date:23-July-2015Revision Date:23-July-2015Revision Note:New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet